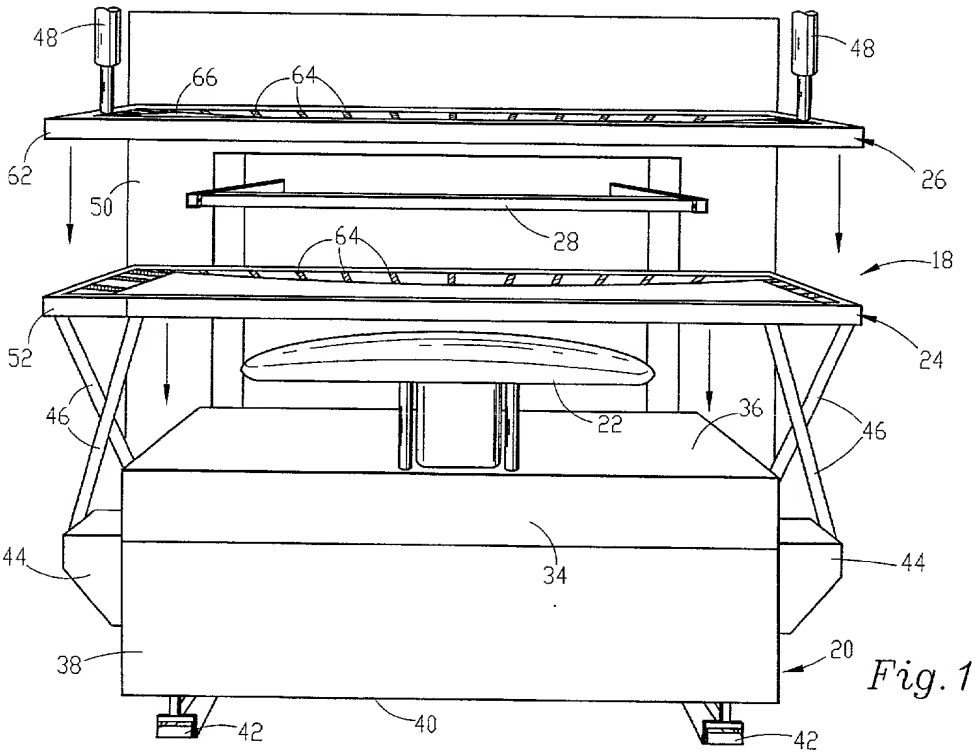


Fig. 1.

Fig.2.

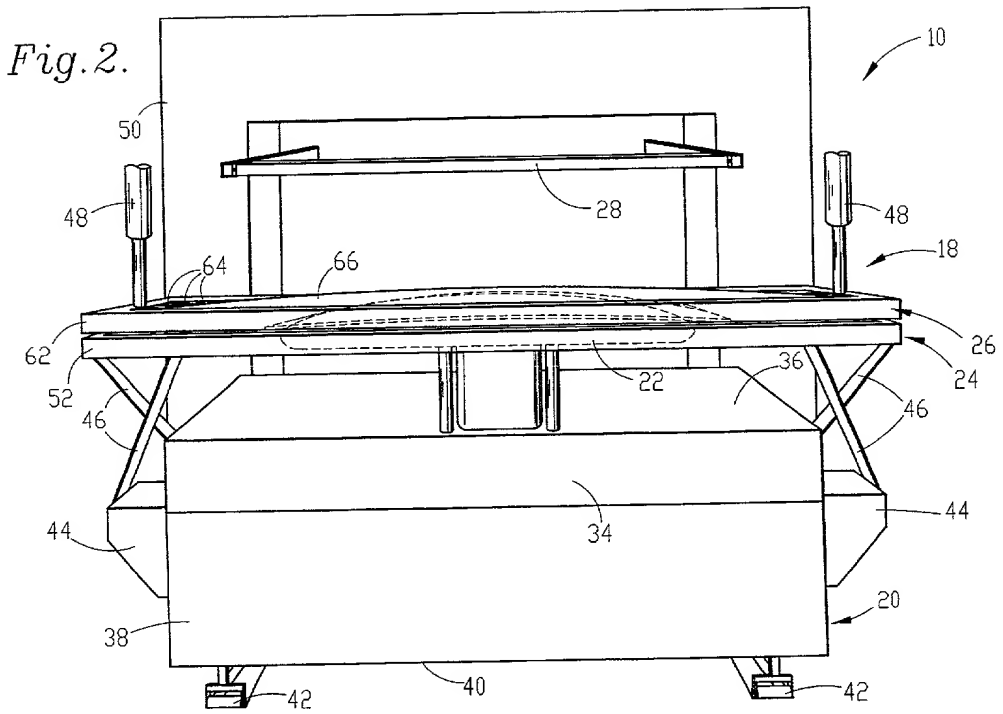


Fig. 3.

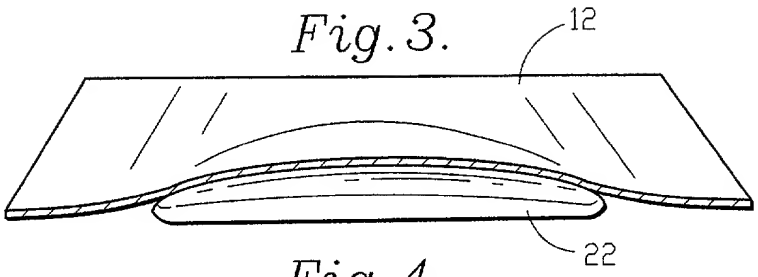
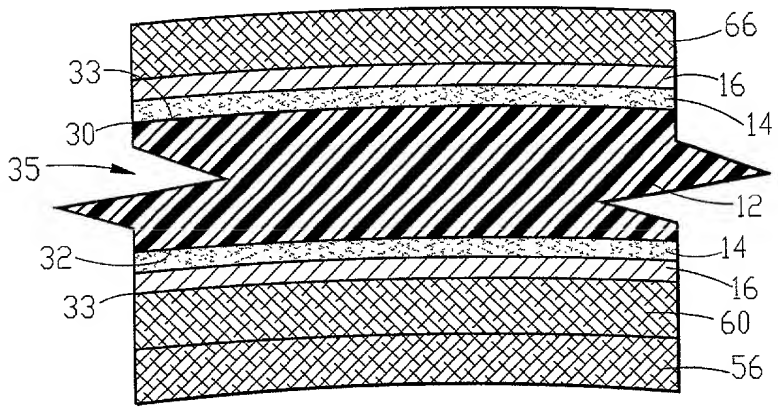


Fig. 4.



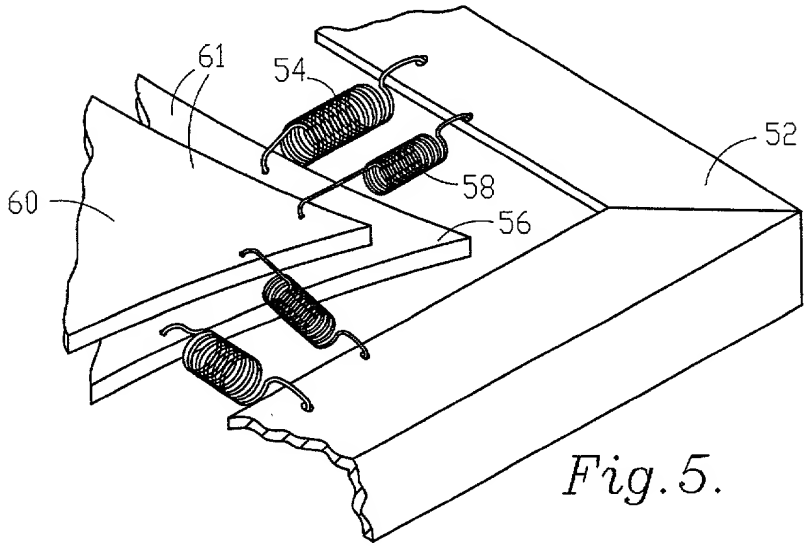


Fig. 5.

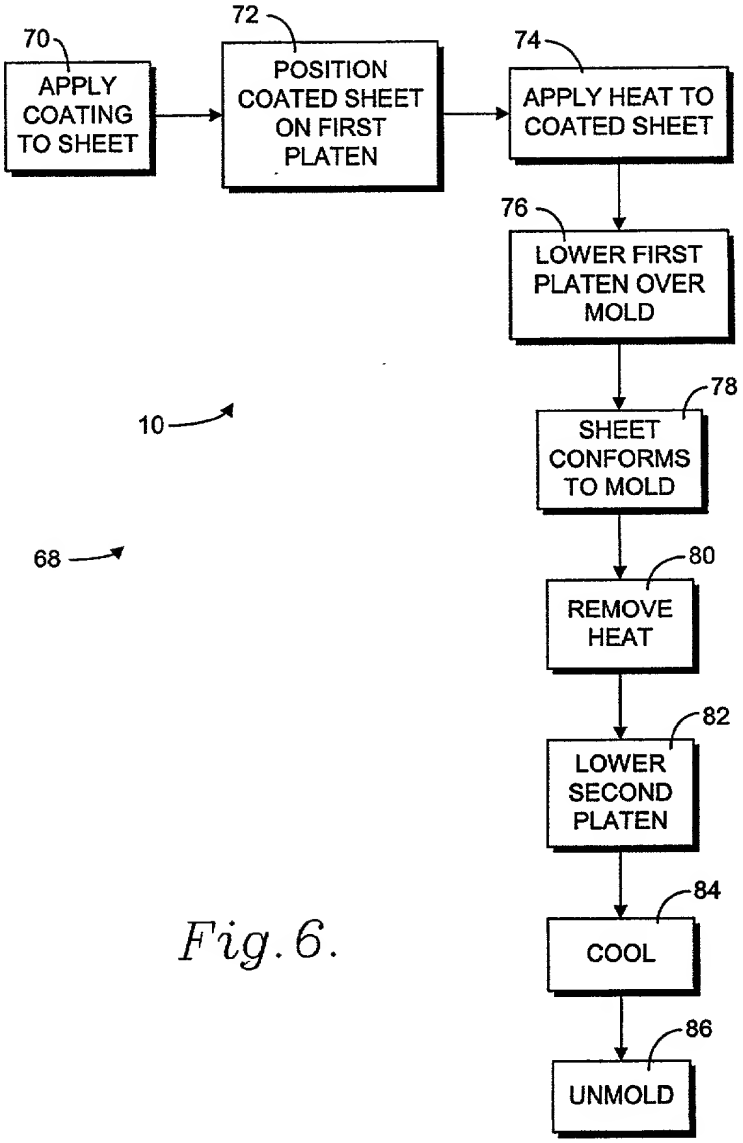

70
APPLY COATING TO SHEET
72
POSITION COATED SHEET ON FIRST PLATEN
74
APPLY HEAT TO COATED SHEET
76
LOWER FIRST PLATEN OVER MOLD
78
SHEET CONFORMS TO MOLD
80
REMOVE HEAT
82
LOWER SECOND PLATEN
84
COOL
86
UNMOLD
10
68

Fig. 6.